



Desmopan DP 3660DU

300 grade series, ester / Shore hardness D 60 - 64

Extrusion- and injection molding grade; transparent up to 6 mm wall thickness; hydrolysis-stabilised; with special UV stabilizers; with release agent; good wear resistance; Application; Sports shoe soles; Hoses, non-reinforced; Profiles

ISO Shortname

Property	Test Condition	Unit	Standard	Value drying annealed - according to specifications		
Mechanical properties (23 °C/50 % r. h.)						
C shore hardness, method A		-	ISO 868		98	
C shore hardness, method D		-	ISO 868		59	
C Ultimate tensile strength	200 mm/min	MPa	acc. ISO 527-1,-3		60	
C Elongation at break	200 mm/min	%	acc. ISO 527-1,-3		400	
C Stress at 100 % strain	200 mm/min	MPa	acc. ISO 527-1,-3		19	
C Stress at 300 % strain	200 mm/min	MPa	acc. ISO 527-1,-3		40	
C Compression set	24 h; 70 °C	%	ISO 815		47	
C Compression set	72 h; 23 °C	%	ISO 815		24	
C Abrasion resistance		mm³	ISO 4649		20	
Impact resilience		%	ISO 4662		31	
Tear propagation resistance	500 mm/min	kN/m	ISO 34-1		170	
Thermal properties						
Torsional storage modulus	-20 °C	MPa	ISO 6721-2		2380	
Torsional storage modulus	23 °C	MPa	ISO 6721-2		267	
Torsional storage modulus	70 °C	MPa	ISO 6721-2		77	
Tensile storage modulus	-20 °C	MPa	ISO 6721-1,-4		2610	
Tensile storage modulus	20 °C	MPa	ISO 6721-1,-4		444	
Tensile storage modulus	60 °C	MPa	ISO 6721-1,-4		129	
Other properties (23 °C)						
C Density		kg/m³	ISO 1183			1229
Molding conditions						
Injection molding-Melt temperature		°C	-	215 - 235		
Injection molding-Mold temperature		°C	-			20 - 40
Extrusion-Melt temperature		°C	-	190 - 210		
Maximum drying temperature		°C	-			110

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.